

TDS for FARS CHASB shoe manufacturing Adhesive



Product description:

FARS CHASB shoe manufacturing Adhesive is an amber color liquid, universal contact adhesive based on chloroprene rubber ,Synthetic resins and organic solvents.

Field of application

FARS CHASB shoe manufacturing Adhesive is a multipurpose, water, oil, tension and impact resistance adhesive.

Bonds plastic panel boards (such as Formica, veneer, hardboard), plastic edgings, rubber, leather, linoleum, cork, textile or polyether foam to themselves as well as to wood, chipboard, concrete and metal. Excellent for bonding stair edgings, stair carpets, furniture tips or felt patches. Also for repairing e.g. shoes ,bags, toys and carpets or (hobby) handicraft work.

Properties

Bonds immediately, Super strong, Suitable for materials under tension, Universal, Liquid - Moisture- and frost-proof, Easy to apply, oil, water and environmental resistance and have faster drying rate than INDUSTRAI adhesive.

Application method

A) Surface preparation:

Preliminary surface treatment:

Materials to be bonded should be dry and free from grease and dust. Parts should fit closely together for optimal result

degrease with Thinner for FARS CHASB Kit

B) Applying:

Working conditions:

Apply only at temperatures between 8°C and

25°C. And Max. Relative humidity 65% to avoid blistering due to condensation.

Temperature of adhesive and materials to be bonded must be at least equal to ambient temperature, preferably between 8°C and 25°C. Never expose glued surfaces to draught.

Spread a film of adhesive on cleaned surfaces by brush a knife shape apparatus and allow to dry immediately for about 10 -15 minutes then adhere surfaces together and press it.

Technical specifications

Fold cup viscosity 6 mm nuzzle:

Physical form: liquid Color: amber

Coverage: 2-2.5 m² per liter, applied to both sides, depending on nature of materials to

be bonded.
Solid content:
Flash point:
Density:

storage



Keep adhesive at 8 to 30 degree centigrade in a good ventilated place and avoid direct sun light. Keep container tightly after use. At good storage condition shelf life is 1 year.

packaging

11.9 Kg net. tin coated drum

2.5 Kg net tin coated round can

We can change properties like color, drying rate, and tack time and so on based on customer requirements or for special applications.

Our advice is based on extensive research and practical experience. However cause of the large variety of materials and the conditions under which our products are applied. We assume no responsibility for the results obtained and/or any damage caused by the use of the product. Nevertheless, our Service Department is always at your disposal for any advice needed.

This document prepared at Fars Chasb Company and included of legal rules you can refer to this document but must write our company as source of document.

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